

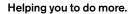
# **A25G, A30G**

Volvo Articulated Haulers 25-29 t 320-360 hp



# A passion for performance

At Volvo Construction Equipment, we're not just coming along for the ride. Developing products and services that raise productivity – we are confident we can lower costs and increase profits for industry experts. Part of the Volvo Group, we are passionate about innovative solutions to help you work smarter – not harder.



Doing more with less is a trademark of Volvo Construction Equipment. High productivity has long been married to low energy consumption, ease of use and durability. When it comes to lowering life-cycle costs, Volvo is in a class of its own.

#### Designed to fit your needs.

There is a lot riding on creating solutions that are suited to the particular needs of different industry applications. Innovation often involves high technology – but it doesn't always have to. Some of our best ideas have been simple, based on a clear and deep understanding of our customers' working lives.





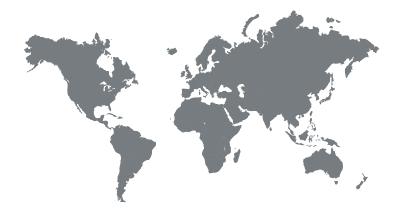
#### You learn a lot in 180 years.

Over the years, Volvo has advanced solutions that have revolutionized the use of construction equipment. No other name speaks Safety louder than Volvo. Protecting operators, those around them and minimizing our environmental impact are traditional values that continue to shape our product design philosophy.

#### We're on your side.

We back the Volvo brand with the best people. Volvo is truly a global enterprise, one that is on standby to support customers quickly and efficiently – wherever they are.

#### We have a passion for performance.













Volvo Trucks

Renault Trucks

































Volvo Penta

Volvo Financial Services

Mack Trucks

Volvo Buses

## Pure uptime

Get continuous production with this bigger, durable and superior machine – always available and ready to work. Count on superb reliability thanks to the machine's robust design, easy service access and outstanding Volvo dealer network. Guarantee pure uptime.

#### **Guaranteed durability**

Increase your uptime using heavy-duty front and rear frames, hitch and wet disk brakes. Volvo proven durability and the support of extensive warranty options means you never need to worry about getting the job done. Strength and durability are hallmarks of the Volvo articulated hauler.



#### Fifty years strong

Fifty years and fifty tonnes later, Volvo is the world's leading manufacturer of articulated haulers. We invented the concept and have been developing and building these machines for over 50 years – it has come a long way from its original 10 tonne articulated hauler. With proven success over the years, the machines include innovative technology and the renowned Volvo engine.



#### Service access

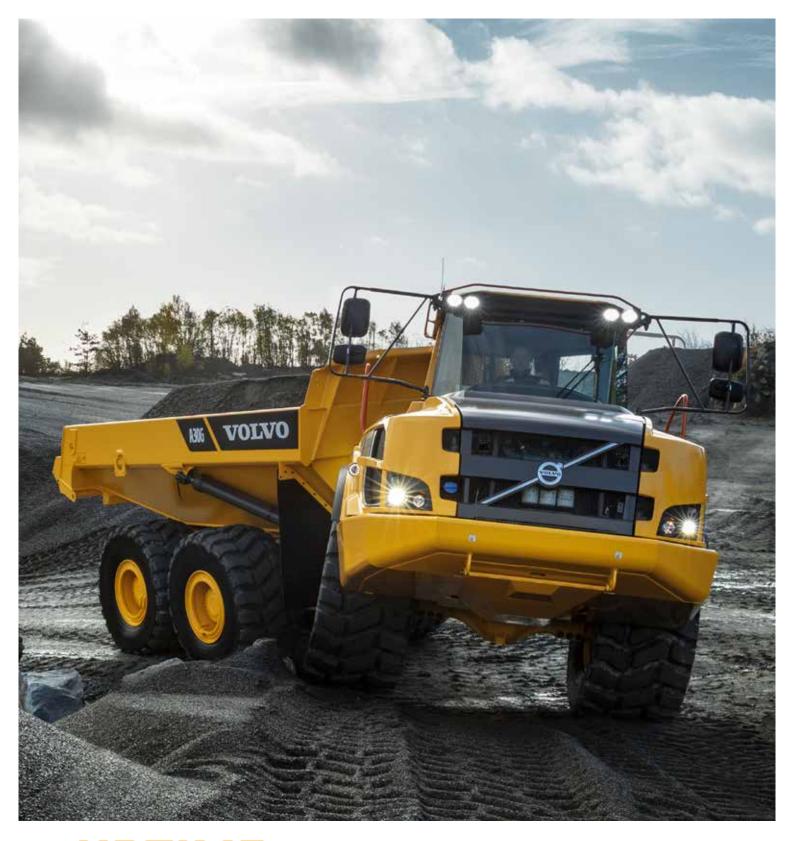
With industry-leading access, servicing your machine is quick and easy. The front grill swings down, opening a service platform with anti-slip steps. The electric hood opens to 90 degrees, allowing full and safe access to the engine compartment.



#### Volvo dealer network

The exclusive Volvo dealer network is there to support you whenever you need it. Volvo offers a number of services, local knowledge and global experience, including telematics machine monitoring − CareTrack™ and MATRIS™ − as well as superb parts availability.

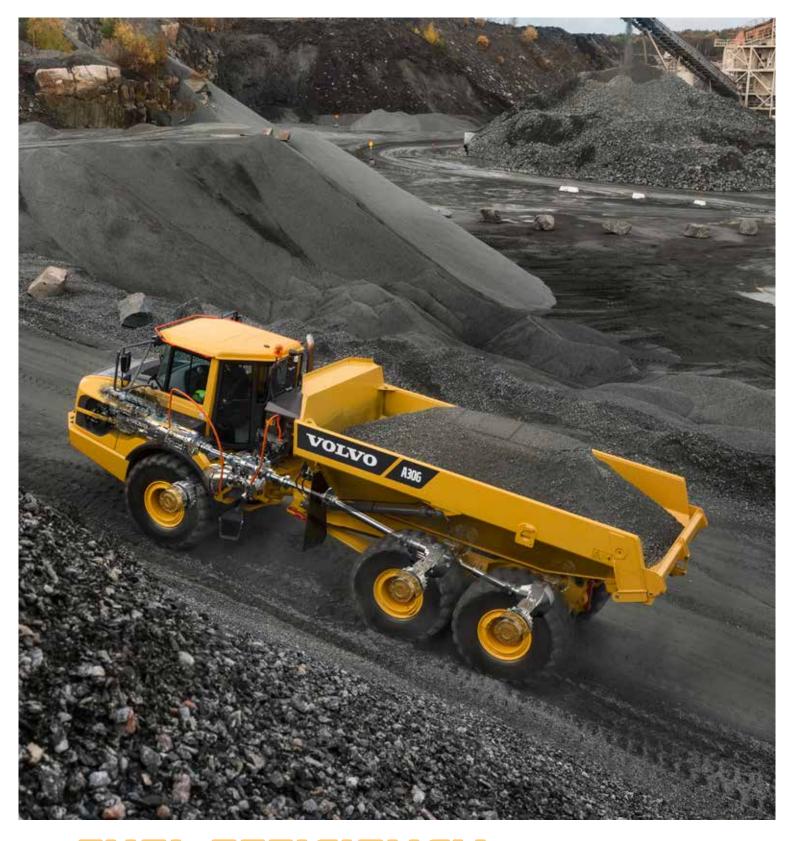




## UPTIME



Get ready to work with the all new A25G/A30G. Designed for heavy hauling in severe off-road operation, the machine's long service life, quality, reliability and durability is everything you expect from a Volvo. Hauling is easier and more efficient.



## FUEL EFFICIENCY GUARANTEED



The new A25G, A30G has guaranteed fuel efficiency, providing up to 10% more efficiency. The Volvo engine's lower idle speed delivers an additional fuel saving for the most efficient machine.

## Incredible efficiency

Improve your efficiency and move more for less. Excellent fuel efficiency, innovative technology and useful operational data tools help to control your maintenance costs and maximize your investment.

#### Move more for less

The machine is optimized for efficiency featuring higher payload capabilities. Its smart design allows for more capacity while reducing fuel consumption so you can move more for less.



#### Operational data

Receive valuable data to improve onsite efficiency and save costs. With intelligent systems from Volvo such as MATRIS™, CareTrack™ and the On Board Weighing system, you will optimize your production and minimise your operational costs.



#### Control your maintenance costs

The range of Customer Support Agreements offer preventive maintenance, total repairs and a number of uptime services. Volvo uses the latest technology to monitor machine operation and status, giving you advice to increase your profitability. By having a Customer Support Agreement you are in control of your service costs.



#### Volvo dynamic drive

Dynamic and predictive gear selection adapts to operating conditions, for improved comfort and fuel efficiency.



## Hit the targets

Hit your targets with the A25G, A30G. This machine features 100% off-road performance, proven Volvo technology and increased payload – contributing to sustainable operations, year after year.

#### Versatility

The A25G, A30G articulated hauler provides outstanding versatility so you can work in all seasons, terrains and applications for maximum utilization. With body building solutions and different chassis options you can tailor the machine to your jobsite.



#### The best articulated hauler

The A25G, A30G machine delivers unbeatable off-road performance in its class with features including matched Volvo drivetrain, Automatic Traction Control including 100% differential locks, all-terrain bogie, hydro-mechanical steering.



#### The right speed for the job

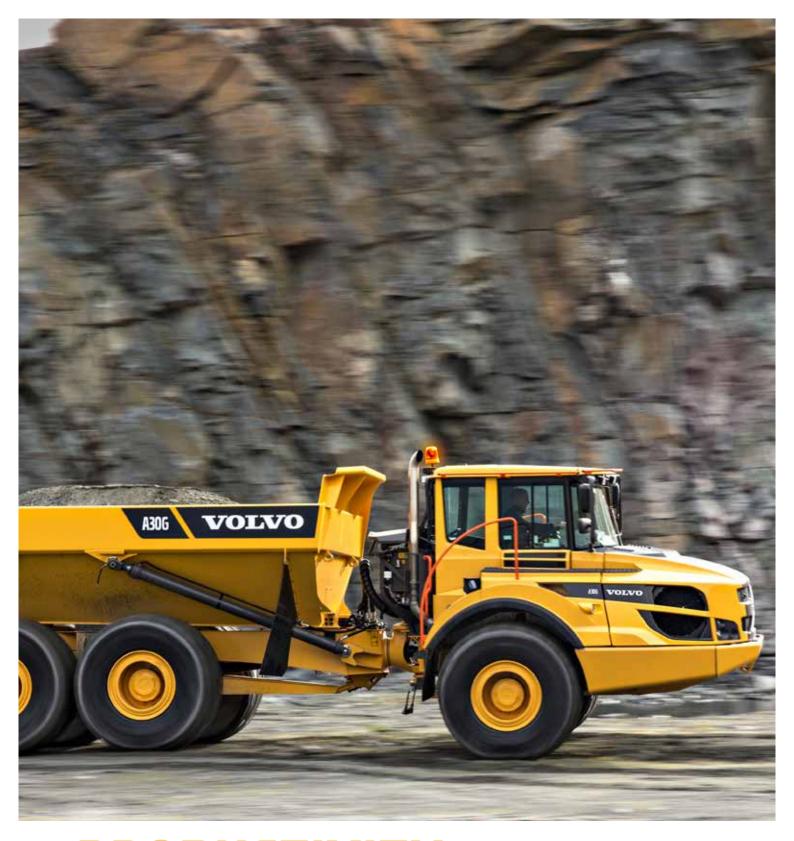
Ensure the right speed for your job using the retarders and dynamic Volvo Engine Brake to adapt your speed for maximum productivity and safety.



#### Load optimization

The optional On Board Weighing System guarantees the optimal load every cycle. This maximizes production, boosts fuel efficiency and reduces machine wear in all site conditions and operations.





# **PRODUCTIVITY**



Improve productivity and carry more in one go with increased payload.

## Get ready for heavy hauling



#### Fifty years strong

Fifty years and fifty tonnes later, Volvo is the world's leading manufacturer of articulated haulers.

environments.

Designed for heavy hauling in severe off-road operation, its long service life, quality, reliability and durability is everything you expect from a Volvo.

#### New gradient controls

The new hill assist and dynamic Volvo Engine Brake features give you more control over your machine up or down steep gradients.



With industry-leading access, servicing your machine is quick and easy.

#### The best articulated hauler

The ground-breaking A25G/A30G is the best articulated hauler on the market and the latest innovation from Volvo.

#### Versatility

With body building solutions and different chassis options you can tailor the machine to your jobsite.

#### Volvo dynamic drive

Gear shifting adapts dynamically to operating conditions, for improved comfort and fuel efficiency.

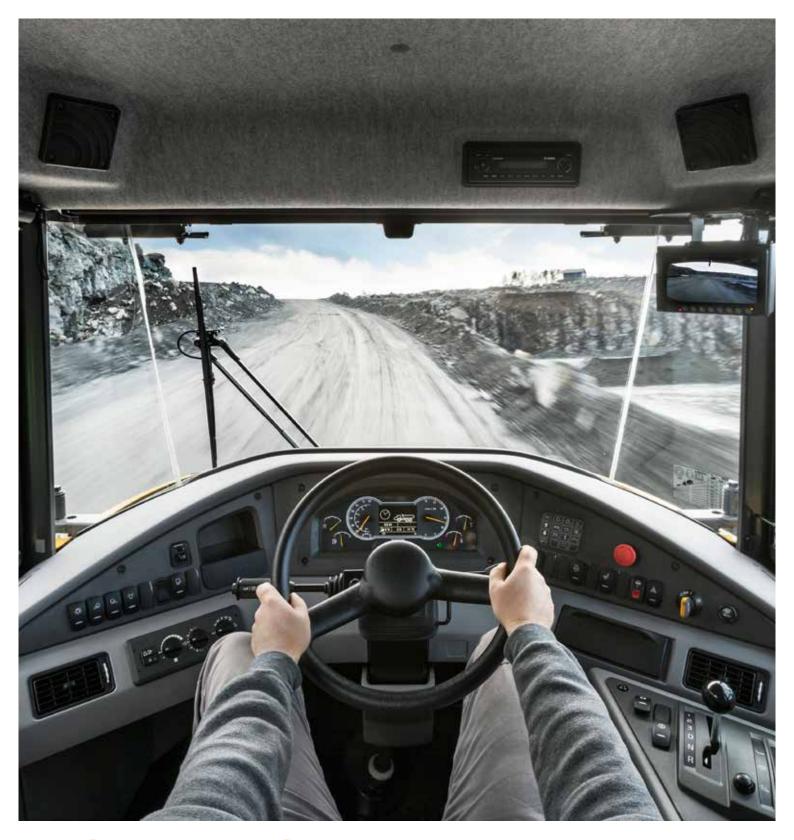
#### New econometer

The new econometer helps the operator to control the machine for extra productivity and safety.

#### **PRODUCTIVITY**



Move more tonnes per hour and give a 100% in all conditions.



## OPERATOR'S CHOICE



When many other machines are onsite, most operators prefer the Volvo. Its comfortable cab and ease of operation, even in adverse conditions, makes operators choose this machine.

### Control in comfort

The A25G, A30G is the number one operator's choice because of its industry-leading spacious cab and comfortable work environment. Its superior comfort, control, ease of operation and safety appeals to operators, maintaining productivity all day, every day.

#### Total operator control

The new dump support system, hill assist, dynamic Volvo Engine Brake control and econometer as well as load and dump brake, help the operator control the machine for extra productivity and safety in all conditions.



#### Ease of operation

The ergonomic, comfortable controls are easy to understand and suit all operators, combined with automatic functions for increased ease of operation.



#### Operator comfort

Feel comfortable and spend more time in the A25G/A30G. The centrally positioned operator, superior steering, excellent suspension, low noise levels, climate control, space and visibility, reduce operator fatigue for more effective operations.



#### Safety

A number of safety features such as superior visibility and efficient lighting help to keep the operator and people working around the machine safe in the most demanding working environments – whether it's the operator, trainers, mechanics or site workers.



### Volvo A25G, A30G in detail

#### **Engine**

V-ACT, 11 liter, 6-cylinder in line turbocharged diesel engine with 4 valves per v-ACI, 11 life, o'Cylinder, in life to boot lagged undest engine with 4 valves per cylinder, overhead camshaft and electronically controlled unit injectors. It has wet replaceable cylinder liners and replaceable valve guides and valve seats. The engine has light EGR (Exhaust Gas Recirculation) and exhaust after treatment with EAT-Muffler (Exhaust After treatment) including SCR (Selective Catalytic Reduction) with an electronically controlled UDS (Urea Dosing System)

#### Δ25G

AZJG		
Engine model	Volvo	D11L
Max power - SAE J1995 Gross	kW	235
	hp	320
at engine speed	r/min	2 100
Flywheel power - ISO 9249, SAE J1349 Net	kW	234
	hp	318
at engine speed	r/min	2 100
Max torque - SAE J1995 Gross	Nm	1 950
Max torque - ISO 9249, SAE J1349 Net	Nm	1 942
at engine speed	r/min	1 100
Displacement	1	10.8
A30G		
Engine model	Volvo	D11L
Max power - SAE J1995 Gross	kW	265
	hp	360
at engine speed	r/min	2 000
Flywheel power - ISO 9249, SAE J1349 Net	kW	264
	hp	359
at engine speed	r/min	2 000
Max torque - SAE J1995 Gross	Nm	1 950
Max torque - ISO 9249, SAE J1349 Net	Nm	1 942
at engine speed	r/min	1 200
Displacement	1	10.8

#### **Electrical System**

All cables, sockets and pins are identified. Cables are enclosed in plastic conduits and secured to main frame. Halogen lights. Prewired for options. Connectors meet IP67 standard for water-proofing as necessary.

	·	A25G	A30G
Voltage	V	24	24
Battery	V	2x12	2x12
Battery capacity	Ah	2x170	2x170
Alternator	kW/A	3.396/120	3.396/120
Starter motor	kW	9	9

#### Drivetrain

Torque converter with built-in lock-up function.

Transmission: Fully automatic Volvo PowerTronic planetary transmission with six forward gears and two reverse gears. The transmission has the ability to skip gears for fast and accurate gear selection.

Dropbox: Volvo-developed, in-line design with high ground clearance and 100% longitudinal "dog clutch" type differential lock.

Axles: Heavy duty, purpose built Volvo design with fully floating axle shafts, planetary type hub reductions and 100% dog clutch type diff-lock.

Automatic traction control system (ATC).

		A25G	A30G
Torque converter		2.37:1	2.37:1
Transmission	Volvo	PT 2116	PT 2116
Dropbox	Volvo	IL1 ATC	IL1 ATC
Axles	Volvo	AHW56	AHW64

Fully hydraulic, wet multiple disc brakes with enclosed, forced oil-cooled multiple discs on all wheels. Two circuit brake system. Complies with ISO 3450 at total

machine weight.

Circuit division: One circuit for front axle and one for bogie axles.

Parking brake: Spring-applied disc brake acting on the trailer unit propeller shaft. When the parking brake is applied, the longitudinal differential locked. Retarder: Service brake retarder function and Volvo Engine Brake (VEB).

#### Steering System

Hydro-mechanical articulated steering, self compensating design. Two double-acting steering cylinders.

Steering angle: 3,4 steering wheel turns lock-to-lock, ±45°.

Steering system, including secondary steering fulfi lls ISO 5010.

#### Chassis

Frames: box type, heavy duty. High strength steel, robot welded. Rotating hitch: 100% maintenance free, fully sealed, with permanently greased tapered roller bearings.

#### Cab

Mounted on rubber pads. Ergonimically designed. Easy entry and exit. Wide

Mounted on rubber pads. Ergonimically designed. Easy entry and exit. Wide angle forward view.

Operator centerally positioned above the front axle. Adjustable operators seat with retractable seat belt.

Tilt/telescopic steering wheel. Ergonomically positioned controls. Filtered air.

Optional climate control system.

Operator communication system: Contronics.

Large color display, user-friendly and easy-to-understand information, all vital machine functions are constantly monitored.

Instructor seat with seat belt.

Safety ROPS/FOPS standards approved according to ISO3471. SAF-I1040 a

Safety: ROPS/FOPS standards approved according to ISO3471, SAE J1040 / ISO3449, SAE J231.

		A25G	A30G
Sound level in cab (ISO 6396) - LpA	dB(A)	72	72
External sound level (ISO 6395) - LwA	dB(A)	110	111
Internal sound level with sound kit: 70 dB External sound level with sound kit: 108 d			

#### Hydraulic system

Pumps: Four variable displacement piston pumps driven by the flywheel PTO. Two load-sensing used for steering and tipping and two electrical controlled used for fan, brake cooling and brake power supply.

One ground-dependent piston pump for secondary steering mounted on the drophor.

dropbox.

Two return oil filters with magnetic cores provide effective oil filtration.

	A25G	A30G
System max working pressure MPa	25	25

#### **Dumping System**

Patented Load and Dump Brake

	A25G	A30G
Dumping Cylinders: two single stage double acting	cylinders.	

	A25G	A30G
Tipping angle °	74	70
Tipping time with load s	12	12
Lowering time s	10	10

Body			
		A25G	A30G
Plate thickness			
Front	mm	6	6
Sides	mm	10	10
Bottom	mm	14	14
Chute	mm	14	14
Material		HB450 steel	HB450 steel
Yield strength	N/mm²	1 150	1 150
Tensile strength	N/mm²	1 350	1 350
Load Capacity			

		A25G	A30G
Standard Body			
Load capacity	kg	25 000	29 000
Body, struck	m³	12.1	13.9
Body, heaped 2:1	m³	15.3	17.8
With overhung tailgate			
Body, struck	m³	12.4	14.2
Body, heaped 2:1	m³	15.9	18.4

### **Specifications**

REFILL CAPACITIES			
		A25G	A30G
Crankcase	1	35	35
Fuel tank	1	380	380
Cooling system	- 1	48	48
Brake cooling system	1	35	35
Transmission	1	41	41
Dropbox	I	9	9
Axles, front/bogie	1	30/61	31/63
Hydraulic tank	I	137	137
DEF/AdBlue®	1	39	39
®registered trademark of the Ver	rband der Au	tomobilindustri	e e.V. (VDA)

SPEED			
		A25G	A30G
Forward			
1	km/h	8.3	8.3
2	km/h	11.9	11.9
3	km/h	21.1	21.1
4	km/h	30.3	30.3
5	km/h	38.4	38.4
6	km/h	52.7	52.7
Reverse			
1	km/h	7.7	7.7
2	km/h	13.7	13.7

#### OPERATING WEIGHT UNLOADED

		A25G	A30G
Tires		23.5R25*	750/65R25**
Front	kg	12 800	13 050
Rear	kg	9 650	10 250
Total	kg	22 450	23 300
Payload	kg	25 000	29 000

#### Operating weight includes all fluids and operator

- \*) A25G with tires 750/65R25, add 200 kg / axle
- \*\*) A30G with tires 23,5R25, decrease 200 kg / axle

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		A25G	A30G
Tires		23.5R25*	750/65R25**
Front	kg	14 900	15 600
Rear	kg	32 550	36 700
Total	kg	47 400	52 300

- \*) A25G with tires 750/65R25, add 200 kg / axle
- \*\*) A30G with tires 23,5R25, decrease 200 kg / axle

#### GROUND PRESSURE

GROUND PRESSURE					
		A25G	A30G	A25G	A30G
Tires		23.5R25	750/65R25	750/65R25	23.5R25
Unloaded	•				•
Front	kPa	130	108	108	131
Rear	kPa	49	43	42	50
Loaded					
Front	kPa	157	130	125	157
Rear	kPa	166	152	137	184

Excavator	PASS MATCH	ING			
	EC300	EC380	EC480	EC750	
	Number of passes				
A25G	10	6	5	3	
A30G		8	6	4	

	Well matched, 4-6 buckets.
	Excavator under capacity, 7 buckets or more.
	Excavator undersized for optimum match.

	L120	L150	L180	L220	L250
	Number of passes				
A25G	4	3	3	3	2
A30G	5	4	4	3	3

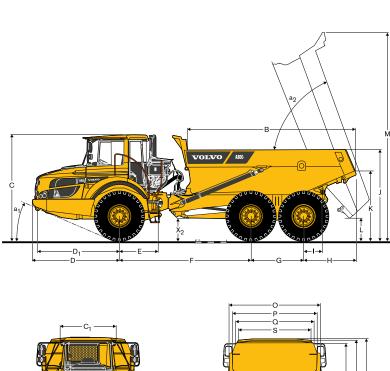
Loader undersized for optimum match, reach might be an issue.

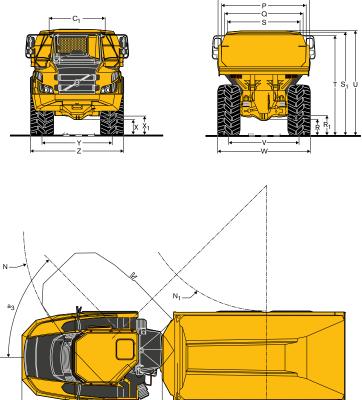
Loader under capacity, 4 buckets or more.

Pos	Unit	A25G	A30G
A	mm	10 218	10 296
A <sub>1</sub>	mm	4 954	4 954
A <sub>2</sub>	mm	5 736	5 811
В	mm	5 162	5 384
С	mm	3 356	3 366
C1	mm	1 772	1 772
D	mm	2 762	2 762
D <sub>1</sub>	mm	2 607	2 607
E	mm	1 209	1 209
F	mm	4 175	4 175
G	mm	1 670	1 670
Н	mm	1 610	1 688
ſ	mm	609	609
J	mm	2 791	2 866
K	mm	2 103	2 183
L	mm	678	688
М	mm	6 529	6 562
N	mm	8 109	8 109
N <sub>1</sub>	mm	4 092	4 048
0	mm	2 776	2 976
Р	mm	2 490	2 690
Q	mm	2 298	2 472
R	mm	519	524
R <sub>1</sub>	mm	633	639
S	mm	2 110	2 288
T	mm	3 094	3 196
U	mm	3 265	3 325
V	mm	2 258	2 216
W	mm	2 915	2 954
Х	mm	455	466
X <sub>1</sub>	mm	581	592
X <sub>2</sub>	mm	660	680
Υ	mm	2 258	2 216
Z	mm	2 915	2 954
a <sub>1</sub>	0	23.5	23.2
a2	0	74	70
аз	0	45	45

a3 ° 45 A25G: Unloaded machine with 23.5 R25

A30G: Unloaded machine with 750/65R25





## **Equipment**

	A25G	A30G
Safety		
Anti-slip steps and platforms	•	•
Dump body lock	•	•
Handrails on steps and platforms	•	•
Hazard lights	•	•
Horn	•	•
Protective grill for cab rear window	•	•
Rear-view mirrors	•	•
Retractable 3-inch safety belt	•	•
ROPS/ FOPS protected Care Cab	•	•
Secondary steering	•	•
Steering joint lock	•	
Windshield washers	•	•
Windshield wipers with interval function	•	•
Dump support system	•	-
Orivetrain		
6x4 and 6x6 automatically engaged drive modes	•	•
Dog clutch type 100% diff-locks in all axles  Full automatic transmission		•
		•
Two stage dropbox with longitudinal diff-lock	•	•
Torque converter with automatic lock-up	•	
Engine  Direct injected, electronically controlled, turbocharged, intercooled	•	•
Grouped oil filters, for ease of change		•
Preheater for easier cold starts	•	•
VEB (exhaust retarder EPG + compression brake)	•	•
Electrical system		
80 A alternator		
Battery disconnect switch	•	•
Extra 24 V socket for lunch cooler	•	•
Lights:	•	•
Back-up light		•
Brake lights	•	•
Cab lighting	•	•
Direction indicators		•
Headlights	•	•
Instrument lighting	•	•
Parking lights	•	•
Rear lights	•	•
Brake system		
Hill assist	•	
Load & Dump Brake	•	•
Retarder pedal	•	•
Parking brake on propeller shaft	•	•
Two circuit, fully hydraulic, wet discs on all axles	•	•
Comfort		
ACC control panel	•	•
Ashtray	•	•
Cab heater with filtered fresh air and defroster	•	•
Can holder /storage tray	•	•
Cigarette lighter	•	•
Instructor seat with seat belt	•	•
Overhead console for radio	•	•
Sliding window	•	•
Space for lunch cooler	•	•
Storage box	•	•
Sun visor	•	•
Tilt/telescopic steering wheel	•	•
IIIII opio otooiii.g iiiiooi		

	A25G	A30G
Operator information interface		l
Gauges:	•	•
Brake pressure	•	•
Fuel	•	•
Speedometer	•	•
Tachometer	•	•
Wet disc brakes cooling oil temperature	•	•
Narning lights grouped and easy to read		
Central warning (3 levels) for all vital functions	•	•
Central positioned information display:		
Automatic pre-start checks	•	•
Clock	•	•
Hour meter	•	•
Operational information, easy-to-navigate menu	•	•
Troubleshooting diagnostics	•	•
Body		
Body prepared for exhaust heating and optional equipment	•	•
Exterior		
Front mudguard wideners and rear mudflups	•	•
lires lines		
23,5R25	•	
750/65R25		•
Service and maintenance		
Electrical engine hood and belly plate	•	•
Machine Tracking Information System MATRIS	•	•
Service platform integrated in the front grill	•	•
Tool box	•	•

OPTIONAL EQUIPMENT	4050	4200
	A25G	A30G
Safety		
Fire suppression system	•	•
Warning triangle	•	•
First aid kit and fire extinguisher	•	•
Fire extinguisher	•	•
Wheel chocks	•	•
Engine		
Air filter, heavy duty, EON	•	•
Engine heater, 120 V, USA	•	•
Engine heater, 240 V	•	•
Engine heater, diesel (Eberspächer)	•	•
Engine auto shutdown	•	•
Engine shutdown timer	•	•
External emergency engine stop	•	•
Fuel filter, extra	•	•
High engine idle speed	•	•

OPTIONAL EQUIPMENT		
	A25G	A30G
Electrical system		
Headlights, LED	•	•
Warning beacon, LED	•	•
Working lights, halogen	•	•
Working lights, LED	•	•
Entrance light	•	•
Anti-theft system (pin code)	•	•
Rear view camera	•	•
Reverse alarm	•	•
CAN-BUS interface, extra	•	•
Cab		
Noise reduction kit (fulfils 2000/14/EC)	•	•
Anchorage, operator's manual	•	•
Cab heating/ventilation timer	•	•
Cable kit, for cab heater 240 V	•	•
HEPA cab air filter	•	•
Bluetooth radio kit	•	•
Rear view mirrors, adjustable, el.heated	•	•
Seat belt XXL, non-retractable	•	•
Sun blinds, side windows	•	•
Universal key	•	•
Air suspended, heated, fully adjustable seat	•	•
Armrest for operator seat	•	•
Headrest for operator seat	•	•
Low profile cab	•	•

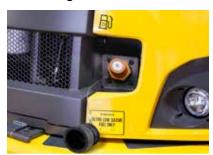
OPTIONAL EQUIPMENT	A25G	A30G
Dod.	A25G	ASUG
Body  Dark subsect heating		
Body exhaust heating	•	
Front spillguard, extra		•
Side extension, 200 mm		
Side extension, light material	•	•
Tailgate, overhung, linkage-operated	•	
Tailgate, overhung, wire-operated		
Tailgate, underhung	•	•
Wear plates, 450 HB	•	•
Underground body		
Tires		
23,5R25		•
750/65R25 Service and maintenance	•	
		_
Lube system, standard machine	•	•
Lube system, tailgate	•	•
Lubrication hose, ground level greasing	•	•
Tool kit	•	•
Other		
Siberian kit -40°C	•	•
On board weighing (OBW)	•	•
Arctic oil kit	•	•
CareTrack	•	•
Fast fuelling system	•	•
Jump start connector, NATO -type	•	•
Frame extension	•	•
Bogie extension	•	•

#### SELECTION OF VOLVO OPTIONAL EQUIPMENT

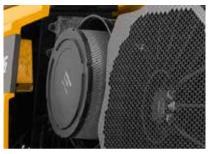
#### Volvo fire suppression system



**Fast fuelling** 



Heavy duty air filter



On board weighing



**LED** lighting



Entrance light



Not all products are available in all markets. Under our policy of continuous improvement, we reserve the right to change specifications and design without prior notice. The illustrations do not necessarily show the standard version of the machine.

